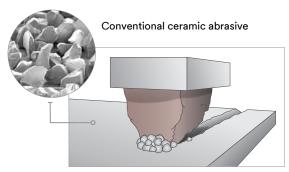
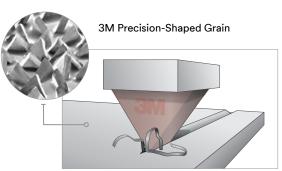


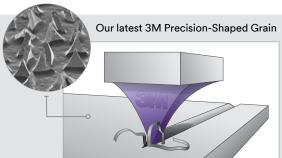


#### 3M reshaped and improved 3M Precision-Shaped Grain.

- ► Conventional ceramic abrasive grain tends to "plow" through metal, causing heat to build up in the workpiece and abrasive, resulting in a slower cut and shorter abrasive life.
- ▶ 3M pioneered the first precision-shaped grain using 3M microreplication technology to form consistent sharp peaks that easily "slice" through metal—cutting cooler, faster, and lasting longer than conventional abrasive grain.





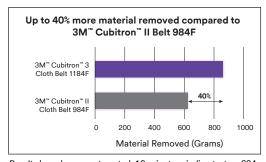




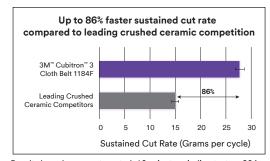
Re-engineered precision-shaped ceramic triangular grain using a proprietary breakthrough in grain shape. This helps increase productivity and lower overall grinding costs.

## A new era of abrasive performance is here.

The first time you use the 3M<sup>™</sup> Cubitron<sup>™</sup> 3 Cloth Belt 1184F, with re-engineered 3M Precision-Shaped Grain, you'll instantly notice the difference. We've taken the legendary cutting speed and life of 3M<sup>™</sup> Cubitron<sup>™</sup> Performance Abrasives to a new level—outperforming our original 3M<sup>™</sup> Cubitron<sup>™</sup> II Cloth Belt 984FX Pro.



Results based on an automated, 10-minute grinding test on 304 stainless steel using 36" long belts. Total material removed: the total material removed in grams at 40 cycles.



Results based on an automated, 10-minute grinding test on 304 stainless steel using 36" long belts. Error bars = 95% confidence interval. Cut rate: the total material removed in grams after 10 cycles minus total material removed in grams after 3 cycles divided by seven cycles. The unit is grams/cycles.

### **Applications:**

- Gate Grinding
- Heavy Stock Removal
- Surface Grinding
- Beveling
- Weld Removal
- ► Rapid Grinding Systems
- Robotic and Automated Grinding Systems
- ► Pipe Notching

#### **Ideal Substrates:**

- Stainless Steel
- Cobalt and Nickel Alloys
- Titanium
- Carbon Steel
- Cast Iron

# Reaching new levels of cut performance.

\*Belts are available in made-to-order sizes. Please contact 3M representatives for more information.



# Get the belts that get more done at go.3M.com/1184fBelt\_NZ

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3M New Zealand Ltd **Abrasive Systems Division** 94 Apollo Drive, Albany Auckland, New Zealand

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